

**Please note that the link on the standard function is suitable to roast 100g up to 3250 MASL. Once we have surpassed this height we need to start to manipulate the controls differently.**

<b>1</b>	Set your fan speed trim to the maximum value of 1.225
<b>2</b>	Use the graph to figure out how much coffee you can roast at your location
<b>3</b>	To use the graph please find the box which relates to your altitude
<b>4</b>	Once the profile has been recommended by the link app before starting the roast, you will need to see the reference of what to set the batch size number as versus how much green coffee you should utilise on that setting.
<b>5</b>	This will allow you to extend roasting possibilities all the way to 5500masl



3250 - 3400 masl		
TRIM SETTING	(Set) BATCH SIZE	(for Green)LOAD SIZE
1.225	100	95
	95	93
	90	90
	85	86
	80	79
	75	72
	70	64
	65	55
	60	46
3400 - 3650 masl		
TRIM SETTING	(Set) BATCH SIZE	(for Green)LOAD SIZE
1.225	100	92
	95	91
	90	87
	85	83
	80	77
	75	70
	70	62
	65	53
	60	NA
3650 - 3900 masl		
TRIM SETTING	(Set) BATCH SIZE	(for Green)LOAD SIZE
1.225	100	85
	95	84
	90	81
	85	77
	80	71
	75	64
	70	57
	65	49
	60	NA
3900 - 4000 masl		
TRIM SETTING	(Set) BATCH SIZE	(for Green)LOAD SIZE
1.225	100	82
	95	81
	90	78
	85	74
	80	69
	75	62
	70	55
	65	47
	60	NA
4000 - 4150 masl		
TRIM SETTING	(Set) BATCH SIZE	(for Green)LOAD SIZE
	100	80

1.225	95	79
	90	76
	85	72
	80	67
	75	61
	70	54
	65	46
	60	NA
<b>4150 - 4300 masl</b>		
<b>TRIM SETTING</b>	<b>(Set) BATCH SIZE</b>	<b>(for Green)LOAD SIZE</b>
1.225	100	77
	95	76
	90	73
	85	69
	80	64
	75	58
	70	52
	65	NA
60	NA	
<b>4300 - 4450 masl</b>		
<b>TRIM SETTING</b>	<b>(Set) BATCH SIZE</b>	<b>(for Green)LOAD SIZE</b>
1.225	100	75
	95	74
	90	71
	85	68
	80	63
	75	57
	70	50
	65	NA
60	NA	
<b>4450 - 4600 masl</b>		
<b>TRIM SETTING</b>	<b>(Set) BATCH SIZE</b>	<b>(for Green)LOAD SIZE</b>
1.225	100	72
	95	71
	90	68
	85	65
	80	60
	75	55
	70	48
	65	NA
60	NA	
<b>4600 - 4750 masl</b>		
<b>TRIM SETTING</b>	<b>(Set) BATCH SIZE</b>	<b>(for Green)LOAD SIZE</b>
	100	70
	95	69
	90	67
	85	63

1.225	80	59
	75	53
	70	47
	65	NA
	60	NA
<b>4750- 4900 masl</b>		
<b>TRIM SETTING</b>	<b>(Set) BATCH SIZE</b>	<b>(for Green)LOAD SIZE</b>
1.225	100	67
	95	66
	90	64
	85	60
	80	56
	75	51
	70	NA
	65	NA
60	NA	
<b>4900 - 5050 masl</b>		
<b>TRIM SETTING</b>	<b>(Set) BATCH SIZE</b>	<b>(for Green)LOAD SIZE</b>
1.225	100	65
	95	64
	90	62
	85	59
	80	54
	75	49
	70	NA
	65	NA
60	NA	
<b>5050 - 5200 masl</b>		
<b>TRIM SETTING</b>	<b>(Set) BATCH SIZE</b>	<b>(for Green)LOAD SIZE</b>
1.225	100	60
	95	59
	90	57
	85	54
	80	50
	75	NA
	70	NA
	65	NA
60	NA	
<b>5200 - 5350 masl</b>		
<b>TRIM SETTING</b>	<b>(Set) BATCH SIZE</b>	<b>(for Green)LOAD SIZE</b>
1.225	100	56
	95	55
	90	53
	85	50
	80	NA
	75	NA
	70	NA

	65	NA	
	60	NA	
<b>5350 - 5500 masl</b>			
<b>TRIM SETTING</b>	<b>(Set) BATCH SIZE</b>	<b>(for Green)LOAD SIZE</b>	
<b>1.225</b>	100	52	
	95	51	
	90	49	
	85	NA	
	80	NA	
	75	NA	
	70	NA	
	65	NA	
	60	NA	








